



Print mark contrast sensor

DK34-9,5/110/124



- Diffuse mode sensor for recording any print mark
- Static TEACH-IN: automatic switching threshold adaptation
- Sideloookerversion
- 30 μ s response time, suitable for extremely rapid scanning processes
- High accuracy for precise positioning operations
- 3 emitter colors: green, red and blue

Print mark contrast sensor, 9.5 mm detection range, RGB light with rectangular light spot, static Teach-in, push-pull output, M12 plug



Function

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/push-pull).

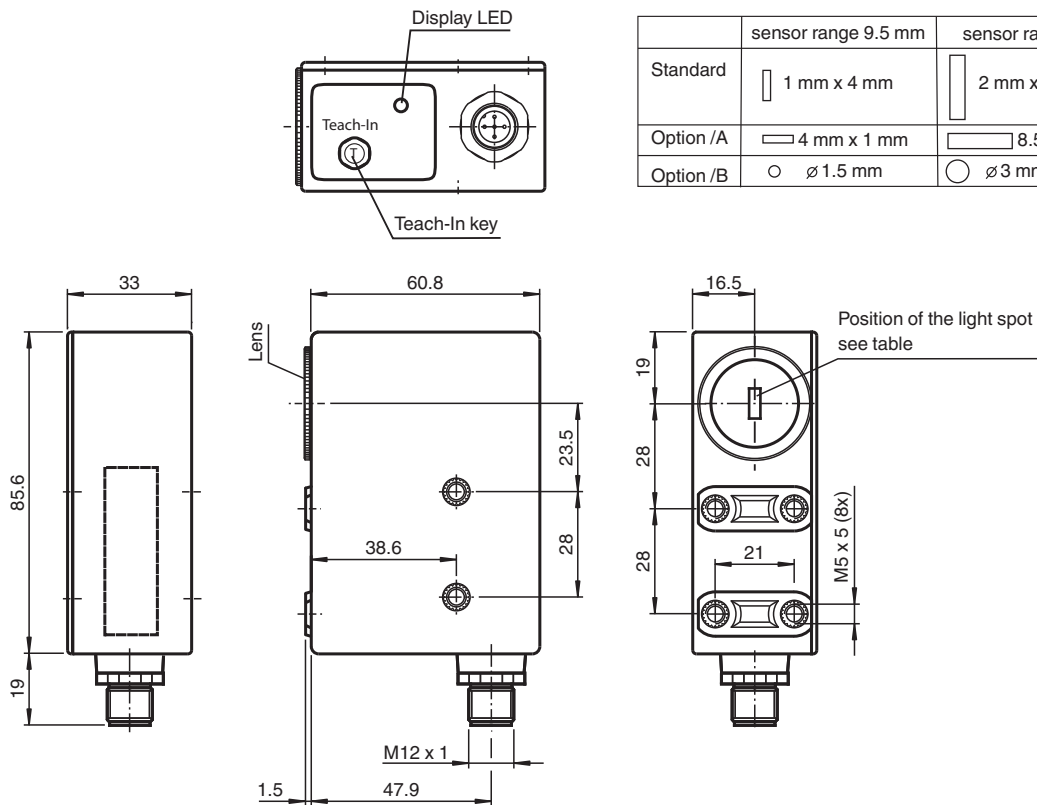
The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.

Dimensions



	sensor range 9.5 mm	sensor range 25 mm
Standard	1 mm x 4 mm	2 mm x 8.5 mm
Option /A	4 mm x 1 mm	8.5 mm x 2 mm
Option /B	∅ 1.5 mm	∅ 3 mm

Technical Data

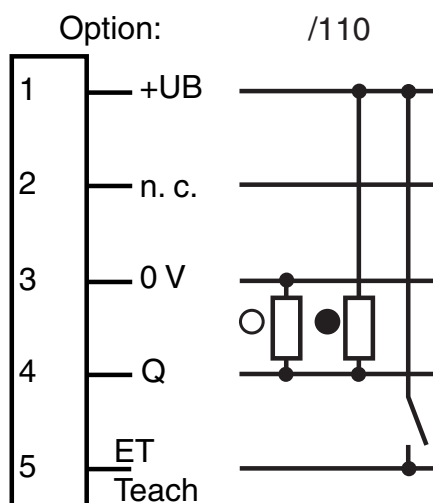
General specifications	
Sensor range	9.5 mm ± 3 mm
Light source	LED
Light type	Visible green/red/blue, modulated light
Light spot representation	rectangular 1 mm x 4 mm
Angle deviation	max. ± 3°
Ambient light limit	
Continuous light	40000 Lux
Teach-In	static Teach-In
Functional safety related parameters	
MTTF _d	650 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %
Indicators/operating means	
Function indicator	LED yellow; switching operation: lights up if print mark is detected Teach-In operation: flashing slowly alarm display: flashing quickly, if no safe operation is possible
Control elements	Teach-In key
Electrical specifications	
Operating voltage	U _B 10 ... 30 V DC
Ripple	10 %
No-load supply current	I ₀ ≤ 75 mA
Input	

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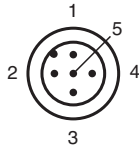
Technical Data

Function input	Teach-In input	
Output		
Switching type	light/dark on switchable, results from the order of the Teach-In	
Signal output	Push-pull output, short-circuit protected, reverse polarity protected	
Switching voltage	PNP: $\geq (+U_B - 2.5 \text{ V})$, NPN: $\leq 1.5 \text{ V}$	
Switching current	max. 200 mA	
Switching frequency	f	16.5 kHz
Response time	30 μs	
Conformity		
Product standard	EN 60947-5-2	
Compliance with standards and directives		
Standard conformity		
Shock and impact resistance	IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions	
Vibration resistance	IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions	
Approvals and certificates		
EAC conformity	TR CU 020/2011	
CCC approval	CCC approval / marking not required for products rated $\leq 36 \text{ V}$	
Ambient conditions		
Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)	
Storage temperature	-20 ... 75 °C (-4 ... 167 °F)	
Mechanical specifications		
Housing width	33 mm	
Housing height	85.6 mm	
Housing depth	60.8 mm	
Degree of protection	IP67	
Connection	5-pin, M12 x 1 connector	
Material		
Housing	PC (glass-fiber-reinforced Makrolon)	
Optical face	glass	
Mass	200 g	

Connection Assignment

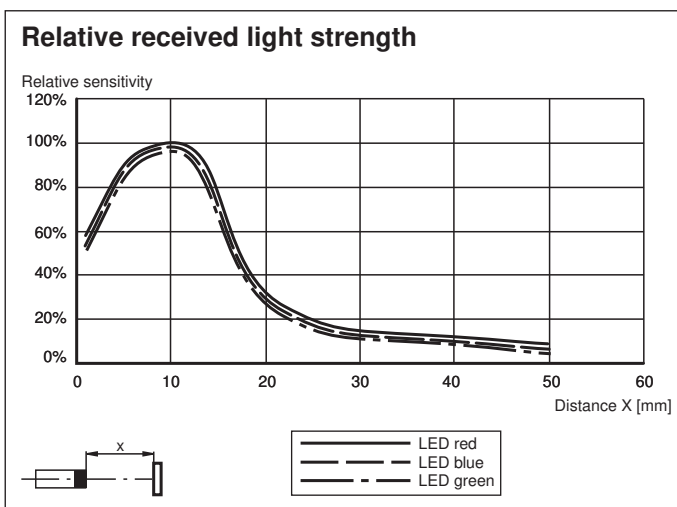


Connection Assignment



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)



Accessories

	V15-G-5M-PVC	Female cordset single-ended M12 straight A-coded, 5-pin, PVC cable grey
	V15-W-5M-PVC	Female cordset single-ended M12 angled A-coded, 5-pin, PVC cable grey
	OMH-DK	Right-Angled Mounting Bracket
	OMH-DK-1	Flat Mounting Bracket

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Teach-In

Adjustment

1. Adjust light spot to print mark. In case of mirroring or shiny object surface tilt Sensor by 10° ... 15°.
2. Press Teach-In key, or apply a positive pulse (+UB) for at least 50 ms to the external Teach-In input. Now the indication LED flashes slowly (approx. 1 Hz).
3. Adjust light spot to the background
4. Press Teach-In key, or apply a positive pulse (+UB) for at least 50 ms to the external Teach-In input once more.
5. Teach-In successful: sensor in switching mode, LED is off
 Alarme-function: contrast for all emitter colours too weak; a reliable sensor operation cannot be guaranteed. Indicator LED flashes quickly (approx. 4 Hz). Return to switch mode by keystroke.



The switching level is centered between the evaluated print mark/background-contrast values.

The sensor automatically selects and stores the most suitable emitter colour for the best print mark/background-contrast.

For exact contrast evaluation, the DK... can optionally be equipped with an additional analogue output.

Switching type:

The output switches at the receiver signal that has been first taught-in after +UB. The light-on/dark-on switching results from the changed sequence of the Teach-In procedure and is therefore reversible.

Emitter-test function:

1. Connection of +UB at active Teach-In signal (keystroke or ext. Teach-In).
2. After teach-in is finished (keystroke or ext. Teach-In signal) the green emitter is switched.
3. The red emitter is switched after the second Teach-In.
4. The blue emitter is switched after the third Teach-In.
5. After the fourth Teach-In: switching operation

The switching of the output is suppressed during the test operation.

