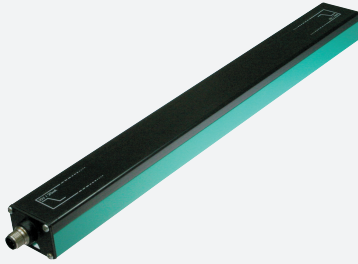


# Inductive positioning system

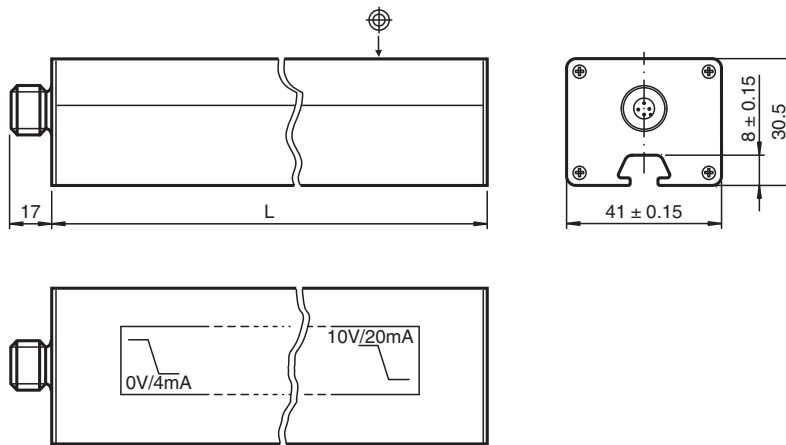
## PMI510-F110-IU-V1



- Analog output 0 V ... 10 V/4 mA ... 20 mA
- Measuring range 0 ... 510 mm



### Dimensions



### Technical Data

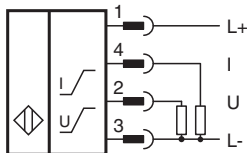
General specifications		
Switching element function		analog, current or voltage output
Object distance		max. 6 mm
Measurement range		0 ... 510 mm
Nominal ratings		
Operating voltage	$U_B$	18 ... 30 V DC
Reverse polarity protection		reverse polarity protected
Linearity error		$\pm 0.6$ mm
Repeat accuracy	$R$	$\pm 0.5$ mm
Resolution		550 $\mu$ m
Temperature drift		$\pm 0.7$ mm (-25 °C ... 70 °C)
No-load supply current	$I_0$	$\leq 65$ mA
Operating voltage indicator		LED green
Functional safety related parameters		
MTTF <sub>d</sub>		183 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %

Release date: 2024-06-27 Date of issue: 2024-06-27 Filename: 205697\_eng.pdf

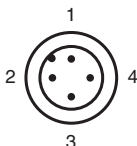
## Technical Data

Analog output	
Output type	1 current output: 4 ... 20 mA 1 voltage output: 0 ... 10 V
Load resistor	current output: $\leq 400 \Omega$ voltage output: $\geq 1000 \Omega$
Short-circuit protection	voltage output: pulsing
Compliance with standards and directives	
Standard conformity	
Standards	EN 60947-5-2:2007 EN 60947-5-2/A1:2012 IEC 60947-5-2:2007 IEC 60947-5-2 AMD 1:2012
Approvals and certificates	
UL approval	cULus Listed, General Purpose, Class 2 Power Source
CCC approval	CCC approval / marking not required for products rated $\leq 36$ V
Ambient conditions	
Ambient temperature	-25 ... 70 °C (-13 ... 158 °F)
Mechanical specifications	
Connection type	4-pin, M12 x 1 connector
Housing length L	550 mm
Degree of protection	IP65
Material	
Housing	PA 6 / AL
Target	mild steel, e. g. 1.0037, SR235JR (formerly St37-2)
Dimensions	
Height	30 mm
Width	41 mm
Length	567 mm
Note	The data relating to accuracy only apply to a distance to the object to be detected of 1 ... 6 mm.

## Connection



## Connection Assignment



## Connection Assignment

Wire colors in accordance with EN 60947-5-2

1		BN	(brown)
2		WH	(white)
3		BU	(blue)
4		BK	(black)

**Installation**

**Instruction manual**

• Security advice



This product must not be used in applications, where safety of persons depend on the correct device function.  
This product is not a safety device according to EC machinery directive.

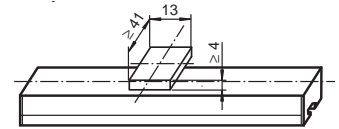
• Sensor Properties

The inductive positioning system F110 provides both, a current and voltage signal at the outputs, which is proportional to the position of the attenuating element.

Output signals: 4 mA ... 20 mA and 0 V ... 10 V

• Attenuating element

The inductive position encoding system F110 is optimally adjusted to the geometry of the attenuating elements we offer (see accessories, below).



When using your own attenuating elements, you must ensure that the active surface of the attenuating element has a width of exactly 13 mm and overlaps the entire sensor width (41 mm).

A different width has a direct impact on the achievable resolution and accuracy of the system.

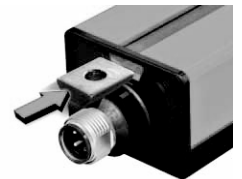
Spacing between sensor and attenuating element is from 0 ... 6 mm.

Sensing accuracy is guaranteed between 1 ... 6 mm..

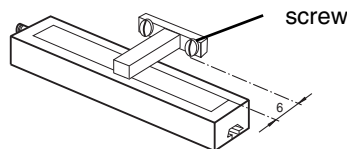
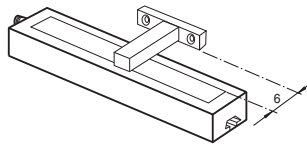
• Installation and operation

**Notes on installation**

- A flush installation is possible.
- Fixation and installation of the positioning system F110 is carried out by the use of t-slides. This provides a flexible adaptation to the field situation.



- The distance between the measuring field (bordered area at the front of the sensor) and the fixing base or fixing element of the attenuating element must at least be 6 mm.

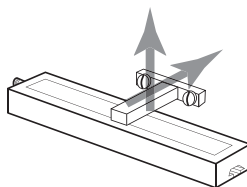
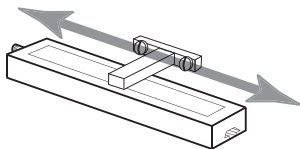


• Notes on operation

The sensor accuracy can be guaranteed, when the spacing between attenuating element and sensor is within an interval of 1 ... 6 mm.

When the attenuating element leaves the measurement range (figures below):

- the last valid value is maintained at the voltage output until the attenuating element re-enters the valid range.
- the last valid value is maintained at the current output for 0.5 seconds. Afterwards, the output changes to a fault current of 3.6 mA until the attenuating element re-enters the valid range.

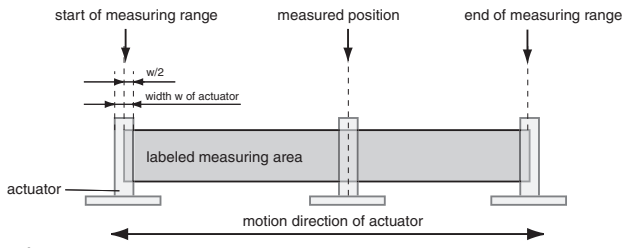


• Definition of measuring range / of measured position

The measured attenuating elements (actuators) position refers to half its width (middle of the actuator). The measuring range starts and ends when the attenuating element overlaps the labeled measuring area on the sensor at transversal motion (see

Release date: 2024-06-27 Date of issue: 2024-06-27 Filename: 205697\_eng.pdf

left figure above).



• Accessories

**Attenuating elements**

BT-F110-G



BT-F110-W



**Mounting brackets**

MH-F110



**Straight cables:**V1-G-2M-PVC (4 wire)

**Angled cables:**V1-W-2M-PVC (4 wire)