



Laser light sensor VLM350-F280-R4-1001

- Comparison of up to 32 height profiles
- Output of X/Z offset
- Intelligent exposure time control
- Laser class 1, eyesafe
- Data Matrix control codes for parameterization

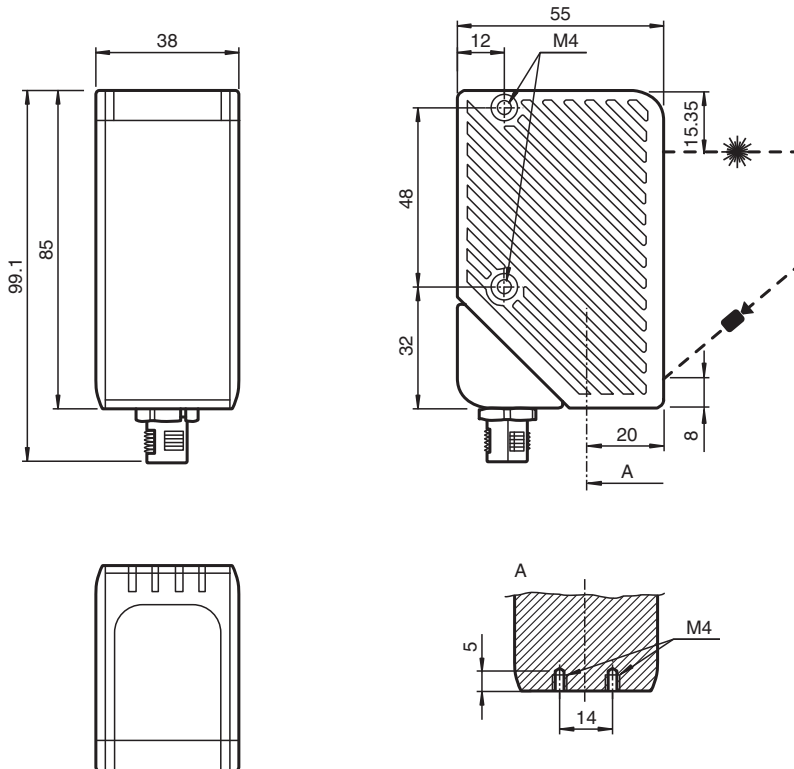
Laser light sensor for profile matching; Comparison of up to 32 height profiles; Output of X/Z offset; Resolution: 752 x 480 pixel; Measuring range: X = 40 ... 160 mm, Z = 60 ... 350 mm; Scan rate: 10 s-1; 2 digital outputs; RS-485 interface



Function

The SmartRunner Matcher compares current height profiles with a previously taught-in height profile. The Matcher is based on innovative SmartRunner technology and combines the light section method for detecting height profiles with a 2-D vision sensor. The light section method involves projecting a laser line onto an object. This is then detected by a camera at a specific angle. A height profile is then created using the triangulation principle. This innovative laser technology provides reliable measurements on different surfaces.

Dimensions



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Technical Data

General specifications			
Measuring range			X = 40 ... 160 mm ; Z = 60 ... 350 mm
Light source			laser diode
Light type			red laser + Integrated LED lightning red 650 nm
Laser nominal ratings			
Note			VISIBLE LASER RADIATION , DO NOT STARE INTO BEAM DO NOT VIEW DIRECTLY WITH OPTICAL INSTRUMENTS
Laser class			1
Wave length			Measuring laser: 660 nm
Beam divergence			$\pm 16^\circ$
Pulse length			< 3 ms
Repetition rate			< 30 Hz
Maximum optical power output			15 mW
max. pulse energy			< 4.5 μ J
Laser monitoring			The safety system switches off the laser when the laser current is too high
Scan rate			10 s ⁻¹
Resolution			X>0.44 mm; Z>0.4 mm at 60 mm distanc X>1.1 mm; Z>1.1 mm at 200 mm distance X>1.9 mm; Z>2.5 mm at 350 mm distanc
Functional safety related parameters			
MTTF _d			20 a
Mission Time (T _M)			10 a
Diagnostic Coverage (DC)			0 %
Indicators/operating means			
Operation indicator			LED green
Diagnostics indicator			LED yellow / red
Function indicator			Trigger: LED yellow ; object detected : LED red / green
Control elements			2 push-buttons
Electrical specifications			
Operating voltage	U _B		24 V \pm 20 % , PELV
No-load supply current	I ₀		max. 250 mA
Power consumption	P ₀		max. 6 W , Outputs without load
Interface			
Interface type			RS 485 interface
Physical			Switchable terminal resistor
Protocol			binary code
Transfer rate			38400 ... 230400 Bit/s
Input			
Input voltage			24 V
Number/Type			External triggering + 1 Input
Switching threshold			low: < 2.5 V, high: > 8 V
Output			
Number/Type			2 digital outputs
Switching type			PNP
Switching voltage			24 V
Switching current			150 mA each output
Compliance with standards and directives			
Standard conformity			
Noise immunity			EN 61000-6-2:2005
Emitted interference			EN 61000-6-4:2007/A1:2011
Degree of protection			EN 60529
Shock and impact resistance			EN 60068-2-27:2009
Laser class			IEC 60825-1:2014

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Technical Data

Approvals and certificates

UL approval	cULus Listed, Type 1 enclosure
CCC approval	CCC approval / marking not required for products rated ≤36 V
Approvals	CE

Ambient conditions

Operating temperature	-20 ... 45 °C (-4 ... 113 °F) , (noncondensing; prevent icing on the lens!)
Storage temperature	-20 ... 70 °C (-4 ... 158 °F)

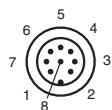
Mechanical specifications

Degree of protection	IP67
Connection	8-pin, M12 x 1 connector (supply + RS485 + Inputs/Outputs) ; can be rotated 90° ; Grounding : Grounding clip for PCV system
Material	
Housing	PC/ABS
Optical face	Plastic pane
Mass	approx. 125 g
Tightening torque, fastening screws	max. 2 Nm
Dimensions	
Height	85 mm
Width	38 mm
Depth	55 mm

General information

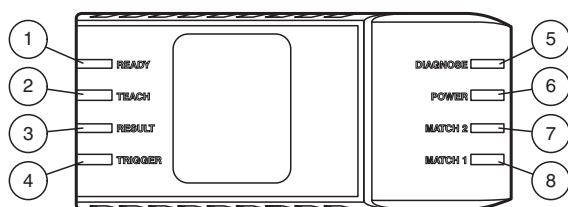
Note	Security Instructions: - Read the operating instructions before attempting commissioning - Installation, connection and adjustments should only be undertaken by specialist personnel - Not a safety component in accordance with the EU Machinery Directive
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Connection



Pin	Signal
1	IN Trigger
2	+UB
3	Data+ RS-485
4	Data- RS-485
5	Teach
6	Good
7	GND
8	Bad

Assembly



1	Ready	green/red
2	Teach	green/yellow
3	Result	green/red
4	Trigger	green/yellow
5	Diagnose	red
6	Power	green
7	Match 2	green
8	Match 1	yellow

Safety Information

**CLASS 1
LASER PRODUCT**

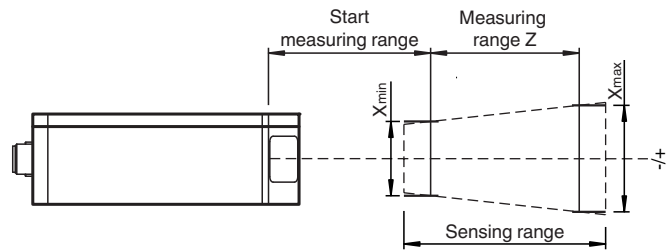
IEC 60825-1: 2007 certified.

Complies with 21 CFR
1040.10 and 1040.11 except
for deviations pursuant to
Laser Notice No. 50,
dated June 24, 2007

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Installation Conditions

Measuring range



Safety Information



LASERLICHT
LASER LIGHT

LASER KLASSE 1
CLASS 1 LASER PRODUCT

Safety Information

Laser Class 1 Information

The irradiation can lead to irritation especially in a dark environment. Do not point at people!

Maintenance and repairs should only be carried out by authorized service personnel!

Attach the device so that the warning is clearly visible and readable.

The warning accompanies the device and should be attached in immediate proximity to the device.

Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.