



## Fiber optic sensor SU18/35/40a/102/115/123

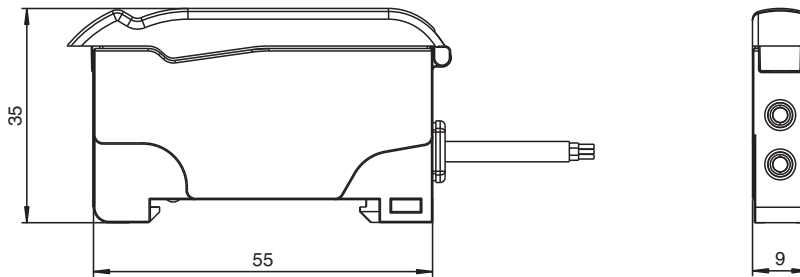


- Basic line for DIN rail installation
- High power version
- Sleek design
- 3 response times selectable
- Protected against mutual interference (no cross-talk)
- External TEACH-IN

Fiber optic sensor for glass fiber optics and plastic fiber optics



### Dimensions



Ultra = Ultra  
 HPwr = High-Power  
 Std = Standard  
 Off.D = Off Delay  
 T.Off = Timer off  
 On.D = On Delay  
 LO = Light on  
 DO = Dark on

### Technical Data

#### General specifications

Sensor range	up to 460 mm (KLR-C02-2,2-2,0-K146)
Detection range	up to 1500 mm (KLE-C01-2,2-2,0-K116)
Light source	LED
Light type	modulated visible red light , 640 nm
Ambient light limit	10000 Lux

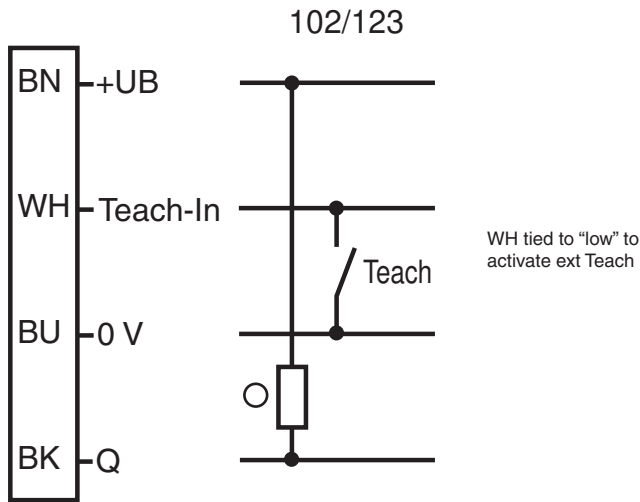
#### Functional safety related parameters

MTTF <sub>d</sub>	690 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	0 %

## Technical Data

Indicators/operating means		
Operation indicator		LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator		LED yellow: static illumination switching state, flashes when falling short of the operating reserve
Control elements		Teach-In key slide switch 2 positions: light/dark switching slide switch 3 positions: timer function - timer off, on delay 40 ms, off-delay 40 ms slide switch 3 positions: operating mode - Standard, High Power, Ultra
Electrical specifications		
Operating voltage	$U_B$	10 ... 30 V DC
Ripple		10 %
No-load supply current	$I_0$	≤ 30 mA
Input		
Function input		external Teach-In
Output		
Switching type		light/dark on, switchable
Signal output		1 NPN, short-circuit protected open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Voltage drop	$U_d$	≤ 2 V DC at 100 mA ; ≤ 0.7 V at 10 mA
Switching frequency	$f$	Standard mode: 3 kHz , High power mode: 1 kHz , Ultra mode: 100 Hz
Response time		Standard mode: 160 μs , High power mode: 500 μs , Ultra mode: 5 ms
Repeat accuracy	$R$	≤ 0.5 % of adjusted sensor range
Conformity		
Product standard		EN 60947-5-2
Approvals and certificates		
UL approval		cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
Ambient conditions		
Ambient temperature		-10 ... 55 °C (14 ... 131 °F)
Storage temperature		-20 ... 70 °C (-4 ... 158 °F)
Mechanical specifications		
Housing width		9 mm
Housing height		34.5 mm
Housing depth		62.3 mm
Degree of protection		IP50
Connection		2 m PVC cable, 4 x 0,14 mm <sup>2</sup>
Material		
Housing		PC
Mass		45 g

**Connection Assignment**

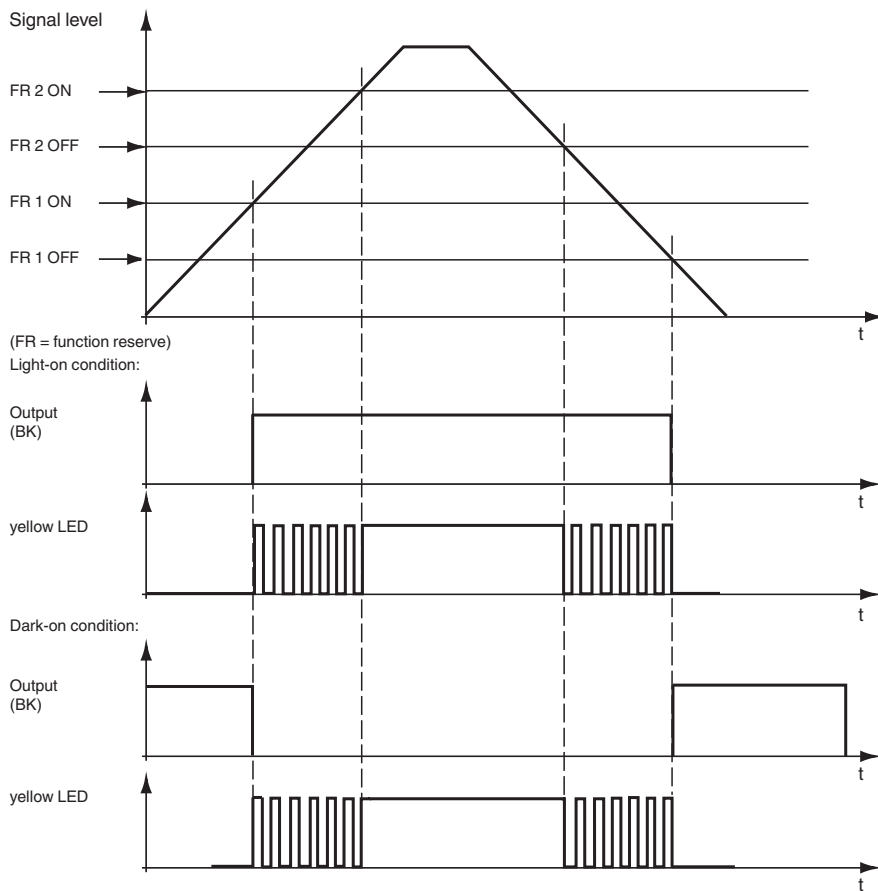


WH tied to "low" to activate ext Teach

- = Light on
- = Dark on



















**Characteristic Curve**

**LED indicators and operating chart:**



Release date: 2023-07-21 Date of issue: 2023-07-21 Filename: 808454\_eng.pdf

## Accessories

	<b>KLR-C02-2,2-2,0-K146</b>	Plastic fiber optic - diffuse
	<b>KLR-C02-2,2-2,0-K70</b>	Plastic fiber optic - diffuse
	<b>KLR-C02-1,0-2,0-K75</b>	Plastic fiber optic - diffuse
	<b>KLR-C09-1,25-2,0-K76</b>	Plastic fiber optic - diffuse
	<b>KLR-C09-1,25-2,0-K74</b>	Plastic fiber optic - diffuse
	<b>KLR-C16-2,2-2,0-K71</b>	Plastic fiber optic - diffuse
	<b>KLR-A32-2,2-2,0-K83</b>	Plastic fiber optic - diffuse
	<b>KHR-C02-2,2-2,0-K131</b>	Plastic fiber optic - diffuse
	<b>KHTR-C02-2,2-2,0-K88</b>	Plastic fiber optic - diffuse
	<b>KLE-C01-2,2-2,0-K116</b>	Plastic fiber optic - thru-beam
	<b>KLE-C01-2,2-2,0-K103</b>	Plastic fiber optic - thru-beam
	<b>KLE-C01-2,2-2,0-K102</b>	Plastic fiber optic - thru-beam
	<b>KLE-C01-2,2-2,0-K101</b>	Plastic fiber optic - thru-beam
	<b>KLE-C01-2,2-2,0-K113</b>	Plastic fiber optic - thru-beam
	<b>KLE-C01-1,0-2,0-K120</b>	Plastic fiber optic - thru-beam
	<b>KHE-C01-2,2-2,0-K122</b>	Plastic fiber optic - thru-beam
	<b>KHTE-C01-2,2-2,0-K118</b>	Plastic fiber optic - thru-beam
	<b>LHE 00-1,1-1,0-20M4</b>	Glass fiber optic - thru-beam with silicon covering

## Teach-In

### Teach-in procedures

#### 2-Point Teach\*:

1. Place the first target to be learned.
2. Press and hold the Teach button for > 2 seconds to enter Teach mode.
3. Press for another 3 second, both LEDs switch off for 1 second to indicate that you are now in 2-point teach mode.
4. Remove the target (to teach the background) or move the target further away.
5. Press the Teach button for < 2 seconds to end Teach mode.

Both LEDs will indicate fast in-phase blinking and then alternate blinking to signal end of Teach mode. 2-Point Teach is completed.

\* Remarks: The 2-point Teach-in can be used for thru-beam and diffuse mode applications.

The teach-in takes in this case in the reverse order.

1. Object absent (light path free).
2. Object present.

#### Dynamic Teach:

1. Press and hold the Teach button for > 2 seconds to enter Teach mode. Both LEDs will indicate fast in-phase blinking follow by slow in-phase blinking.
2. Pass a moving target.
3. Press and hold the Teach button for < 2 seconds to end Teach mode. Both LEDs will indicate alternate blinking to signal end of Teach mode.

#### Maximum Teach:

1. Remove target
2. Press and hold the Teach button for > 2 seconds to enter Teach mode. Both LEDs will indicate fast in-phase blinking follow by slow in-phase blinking.
3. Press and hold the Teach button for > 2 seconds to end Teach mode. Both LEDs will indicate fast in-phase blinking and then alternate blinking to signal end of Teach mode.

#### Position Teach:

1. Place a target.
2. Press and hold the Teach button for > 2 second to enter Teach mode. Both LEDs will indicate fast in-phase blinking follow by slow in-phase blinking. If the target is too near (strong signal), the fast blinking will last slightly longer follow by slow blinking.
3. Press and hold the Teach button for > 2 seconds to end Teach mode. Both LEDs will indicate fast in-phase blinking and then alternate blinking to signal end of Teach mode.

#### Indications for the Green and Yellow LEDs in detection mode (normal operation):

- Yellow LED is stable ON to indicate that signal received is > FR2.
- Yellow LED will flash at 4 Hz to indicate function reserve,  $FR1 < \text{signal level} < FR2$ .
- Green LED stable ON to indicate power supply is ON, sensor is ready.
- Green LED will flash once for each key actuation, e.g. actuation of the Teach button.
- Green LED will flash at 4 Hz to indicate a short-circuit fault at the output(s).
- Green LED will flash at 0.8 Hz dual flashing to indicate an under-voltage fault at the power supply.

#### Indications for the Green and Yellow LEDs in the Teach Mode:

- Yellow & Green LEDs in-phase blinking indicates that the sensor has entered the Teach Mode.
- Slow Yellow & Green LEDs in-phase blinking indicates that the sensor is ready or it is waiting to learn new information about the target and/or the background.
- Fast Yellow & Green LEDs in-phase blinking means that the sensor is in the progress of learning new target. When the learning is complete, slow in-phase blinking will be resumed as before.
- Green & Yellow LEDs flash alternately at 8 Hz indicates there has been a Teach fault or Teach error.
- Green & Yellow LEDs flash alternately at 2.5 Hz indicates the end of successful Teach.

### Remote Teach (Teach by wire)

#### External Teach in Standard, Hi Power or Ultra mode:

1. Connect the external Teach wire (WH) to either "High" (for push-pull type) or to "Low" (for NPN type) to activate the external Teach mode. Once in the Teach mode, both LED's will indicate fast in-phase blinking followed by slow in-phase blinking.
2. Pass a moving target.
3. Release or disconnect the external Teach wire (WH) to end Teach mode. Both LED's will indicate alternate blinking to signal end of Teach mode. External Teach is now completed.

#### Indications for the Green and Yellow LEDs in detection mode (normal operation):

- Yellow LED is stable ON to indicate that signal received is > FR2
- Yellow LED will flash at 4 Hz to indicate function reserve,  $FR1 < \text{signal level} < FR2$
- Green LED stable ON to indicate power supply is ON, sensor is ready.
- Green LED will flash once for each key actuation, e.g. actuation of the Teach button
- Green LED will flash at 4 Hz to indicate a short-circuit fault at the output(s)







Head shape	Mounting	Model number	Core	Detection distance *	Fiber cross section	minimum Object size	Fiber optic length	Bend radius	Dimensions	Special features
Cylindrical	dia. 3 mm	KLE-C01-2.2-2.0-K117	PMMA	Ultra: 1360 mm HiPwr: 820 mm Std: 400 mm	1.5 mm	0.35 mm	2 m	min. 25 mm		
Side view / Periscope										
Cylindrical	dia. 4.75 mm	KHE-C01-2.2-2.0-K136	PMMA	Ultra: 200 mm HiPwr: 110 mm Std: 50 mm	0.5 mm	0.15 mm	2 m	min. 1 mm		only 1 mm Bend radius
Array										
Rectangular	3 x M2 x 0.5	KLE-A16-2.2-2.0-K109	PMMA	Ultra: 420 mm HiPwr: 240 mm Std: 100 mm	16 x 0.25 mm	0.05 mm	2 m	min. 25 mm		
Rectangular	3 x M3 x 0.5	KLE-A16-2.2-2.0-K110	PMMA	Ultra: 420 mm HiPwr: 240 mm Std: 100 mm	16 x 0.25 mm	0.05 mm	2 m	min. 25 mm		
Rectangular	3 x M3 x 0.5	KLE-A16-2.2-2.0-K111	PMMA	Ultra: 420 mm HiPwr: 240 mm Std: 100 mm	16 x 0.25 mm	0.05 mm	2 m	min. 25 mm		
Rectangular	2 x 3.2 m	KLE-A32-2.2-2.0-K142	PMMA	Ultra: 140 mm HiPwr: 80 mm Std: 35 mm	32 x 0.25 mm		2 m	min. 25 mm		
High temperature resistance										
Cylindrical	dia. 3 mm	KHTE-C01-2.2-2.0-K118	PMMA	Ultra: 475 mm HiPwr: 270 mm Std: 115 mm	1 mm	0.35 mm	2 m	min. 25 mm		-55°C ... +115 °C
Sturdy design										
Threaded	M3	LHE 00-1.1-1.0-14M3	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C
Threaded	M4 x 0.7 / M2.6	LHE 00-1.1-1.0-20M4	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		4 x high Detection range with Auxiliary lens K-LA01/ 8 x high Detection range with Auxiliary lens K-LA06 Side view / Periscope with K-LA02/ -40°C ... +180 °C
Threaded	M6	LHE 00-1.1-1.0-G	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C

Release date: 2023-07-21 Date of issue: 2023-07-21 Filename: 808454\_eng.pdf

Head shape	Mounting	Model number	Core	Detection distance *	Fiber cross section	minimum Object size	Fiber optic length	Bend radius	Dimensions	Special features
Cylindrical	dia. 1.5 mm	LHE 00-1.1-1.0-10C1.5	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C
Cylindrical	dia. 3 mm	LHE 00-1.1-1.0-15C3	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C
Right angle	Bar 3 mm	LHE 00-1.1-1.0-WC3	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C
Right angle	Bar 10 mm	LHE 00-1.1-1.0-K9	glass	Ultra: 710 mm HiPwr: 420 mm Std: 195 mm	1.1 mm		1 m	4 mm static		-40°C ... +180 °C
Special design										
Rectangular	2 x 2.2 m m	KHE-A01-1.0-2.0-K138	PMMA	Ultra: 100 mm HiPwr: 60 mm Std: 25 mm	0.5 mm	0.05 mm	2 m	min. 1 mm		only 1 mm Bend radius
Slot	2 x 3.2 m m	KLE-C02-1.25-2.0-K134	PMMA	5 mm	2 x 0.25 m m		2 m	min. 10 mm		
Slot	2 x 3.2 m m	KLE-C02-1.25-2.0-K135	PMMA	10 mm	2 x 0.25 m m		2 m	min. 10 mm		

	Std: Standard Mode, 160 µs HiPwr: HighPower Mode, 500 µs Ultra: Ultra Mode, 5 ms
--	--

**Selection table - diffuse mode fiber optic cable**

Head shape	Mounting	Model number	Core	Detection distance *	Fiber cross-section	Fiber optic length	Bend radius	Dimensions	Special features	
Highly precise										
Threaded	M3 x 0.5	KLR-C02-1.0-2.0-K75	PMMA	Ultra: 12 mm HiPwr: 6 mm Std: 4 mm	2 x 0.25 m	2 m	min. 10 mm			
Threaded	M4 x 0.7	KLR-C02-1.0-2.0-K73	PMMA	Ultra: 12 mm HiPwr: 6 mm Std: 4 mm	2 x 0.25 mm	2 m	min. 10 mm			

Release date: 2023-07-21 Date of issue: 2023-07-21 Filename: 808454\_eng.pdf

Head shape	Mounting	Model number	Core	Detection distance *	Fiber cross-section	Fiber optic length	Bend radius	Dimensions	Special features
Threaded	M3 x 0.5	KLR-C04-1.25-2.0-K78	PMMA	Ultra: 25 mm HiPwr: 18 mm Std: 8 mm	4 x 0.25 mm	2 m	min. 15 mm		
Cylindrical	dia. 2.0 mm	KLR-C02-1.0-2.0-K91	PMMA	Ultra: 12 mm HiPwr: 6 mm Std: 4 mm	2 x 0.25 mm	2 m	min. 10 mm		
Cylindrical	dia. 3.0 mm	KLR-C02-1.0-2.0-K90	PMMA	Ultra: 12 mm HiPwr: 6 mm Std: 4 mm	2 x 0.25 mm	2 m	min. 10 mm		
Cylindrical	dia. 1.5 mm	KLR-C04-1.25-2.0-K80	PMMA	Ultra: 25 mm HiPwr: 18 mm Std: 8 mm	4 x 0.25 mm	2 m	min. 15 mm		
Cylindrical	dia. 1.5 mm	KLR-C04-1.0-2.0-K133	PMMA	Ultra: 25 mm HiPwr: 18 mm Std: 7 mm	4 x 0.25 mm	2 m	min. 15 mm		
Cylindrical	dia. 2.0 mm	KLR-C02-1.0-2.0-K87	PMMA	Ultra: 85 mm HiPwr: 52 mm Std: 25 mm	2 x 0.5 mm	2 m	min. 15 mm		
Cylindrical	dia. 3.0 mm	KLR-C04-1.25-2.0-K79	PMMA	Ultra: 25 mm HiPwr: 18 mm Std: 8 mm	4 x 0.25 mm	2 m	min. 15 mm		
Coaxial									
Threaded	M3 x 0.5	KLR-C09-1.25-2.0-K76	PMMA	Ultra: 100 mm HiPwr: 60 mm Std: 30 mm	1 x 0.5 mm Emitter 9 x 0.25 mm Receiver	2 m	min. 15 mm		only 0.5 mm light spot at 8 mm with auxiliary lens K-LA03
Threaded	M4 x 0.7 /M2.6	KLR-C09-1.25-2.0-K74	PMMA	Ultra: 100 mm HiPwr: 60 mm Std: 30 mm	1 x 0.5 mm Emitter 9 x 0.25 mm Receiver	2 m	min. 15 mm		only 0.7 mm light spot at 10 mm with auxiliary lens K-LA04/ 2 x high Detection range with Auxiliary lens K-LA01/ 3 x high Detection range with Auxiliary lens K-LA06
Threaded	M6 x 0.75	KLR-C16-2.2-2.0-K71	PMMA	Ultra: 300 mm HiPwr: 190 mm Std: 85 mm	1 x 1.0 mm Emitter 16 x 0.25 mm Receiver	2 m	min. 25 mm		
Cylindrical	dia. 1.0 mm	KLR-C06-1.25-2.0-K81	PMMA	Ultra: 70 mm HiPwr: 45 mm Std: 20 mm	1 x 0.25 mm Emitter 6 x 0.25 mm Receiver	2 m	min. 15 mm		

Release date: 2023-07-21 Date of issue: 2023-07-21 Filename: 808454\_eng.pdf







	Std: Standard Mode, 160 $\mu$ s HiPwr: HighPower Mode, 500 $\mu$ s Ultra: Ultra Mode, 5 ms
---	--